PROMACH



About Bartelt Packaging

Bartelt is a trusted manufacturer of pouching, cartoning, shrink wrapping, over wrapping, and case and tray packing systems, providing dependable and long-lasting solutions to food and non-food industries. Bartelt also operates as the master distributor for both FLtècnics' rollstock and pre-made pouch and Cetec Industrie large bag format packaging machines. As the world's first developer of intermittent motion horizontal form fill seal pouching machines, Bartelt is a true pioneer in automated packaging. From simple to advanced applications spanning primary and secondary packaging, quality components and a durable design are incorporated into every solution. Bartelt is a product brand of ProMach, a global leader in packaging line solutions. As part of the ProMach Flexibles & Trays business line, Bartelt helps our packaging customers protect their products and earn the trust of their consumers. ProMach is performance, and the proof is in every package. Learn more about Bartelt at www.BarteltPackaging.com and more about ProMach at www.ProMachBuilt.com

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K-SERIES

HORIZONTAL FORM/FILL/SEAL

F&T

FLEXIBLES & TRAYS

K Series

HORIZONTAL FORM/FILL/SEAL

Bartelt K-Series Pouching Machine

The Bartelt® K-Series is a servo driven horizontal form, fill and seal pouching machine. This model provides high precision, maximum flexibility, and ease of operation, while the pre-programmed recipe settings provide repeatable and reliable product and size changeover.



Depending on product and configurations, the K-Series machines achieve output up to 100 pouches per minute.

PRODUCT APPLICATIONS

- Snack Products
- · Confectionary & Baked Goods
- · Dried Meats & Fruits, Beef Jerky, Sausages
- Dry Pet Food & Pet Treats
- Granular Products
- Free Flowing Powders
- · Home & Personal Care Products



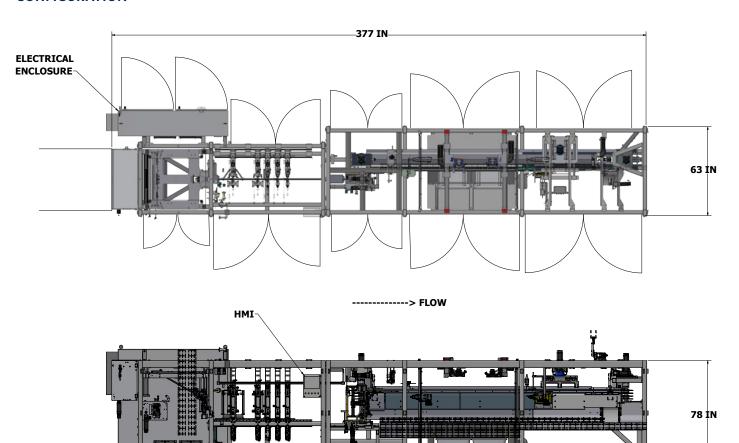
FEATURES & BENEFITS

- · Modular design and multiple machine configuration
- Full servo execution
- Rapid changeover
- Servo controlled and phase-able double bag clamps for rapid changeover and heavier pouches
- Easy to use and operate
- Flexibility to add multiple fill stations, fillers and other devices
- Easy to upgrade
- · Superior seal quality and pouch handling

OPTIONS

- · Re-closable zipper
- Pouch opening feature (tear slit, diamond notch)
- Hanger hole round or sombrero (360° or 270°)
- Pouch coding (emboss, inkjet, laser, thermal transfer)
- Seal pre-heat and cooling assemblies
- Product settling devices
- · Dust control and top seal cleaning
- Gas flushing
- · Pouch stretching and deflating
- Integration of auxiliary equipment: automatic web splicer, desiccant feeders, vision system, lablers, or checkweigher
- Integration of various product fillers

CONFIGURATION



Contact Bartelt to inquire about packaging machinery to fit your unique requirements. (941) 359-4000

MACHINE SPECIFICATIONS

Power Control Panel	480V, 60 Hz, 3-phase or 400V, Controls: 24VDC Standard—Rockwell electronic design	Drive Motor	Servo main drive
		- Air Flow	20 SCFM / 0.57 SCMM
		Air Pressure	80 PSI / 5.5 Bar

POUCH DIMENSIONS

	K-200	K-260
Width	Min: 4" (102 mm) / Max: 8" (203 mm)	Min: 4" (102 mm) / Max: 10.25" (260 mm)
Height	Min: 4" (102 mm) / Max: 15" (381 mm) Min: 4" (102 mm) / Max: 15" (381 mm)	
Maximum Speed	100 ppm	80 ppm

POUCH STYLES

3 and 4 sided fin seal pouch Gusset bottom Delta-Pac Stand-up DOY Style Stand-up

Maximum Gusset	4" (102 mm)
Maximum Weight	5 lbs. (2,268 g)